



- DIMENSIONS ARE IN MILLIMETERS
- TOLERANCES: ANGLES $\pm 1^\circ$
2 PLACE DECIMALS ± 0.25
1 PLACE DECIMALS ± 0.50
- DIMENSIONAL LIMITS APPLY BEFORE PROCESSES
- INTERPRET DIMENSIONS IN ACCORDANCE WITH
ASME Y14.5M-1994
- REMOVE ALL BURRS AND SHARP EDGES
- PARENTHEetical INFO FOR REF ONLY

DWN R ROWE	DATE 9/13/2013
Engr	
CQE/QA	
CM	
Apprvd	

ILLUMINATION MODULE ASSEMBLY

SIZE	DWG NO		REV
B	2513354		B
SCALE 1.5:1			SHEET 1 OF 2

